

Non-Conformance Report				NCR 823	
Raised by: J. LOADER		Source: GATEWAY Hel.		Sheet No. 1 of 1	
Non-Conforming Dept./Supplier: ENGINEERING Design				Date: 04.11.26	
Product/Service: D206-628-021,022				Priority: HIGH LOW	
Area of Standard:		Section A Description of Non-Conformance <div style="text-align: center; font-size: 1.2em; margin-top: 20px;">Steps are cracked</div>			
QSI					
QSP					
QSPM					
Documents:					
P/O					
Invoice					
W/O					
Batch No. B18998, B18999					
TSR					
Drawing					
Forward to Director, Quality Assurance on completion of this box					
DQA: Section B: Indicate who is responsible for creating C/A, and a completion date. Section C: Indicate who will verify completion of C/A.					
Section B		Responsible for Investigation/CA: B. Bedett			
Corrective Action		To be done by: _____			
No	Initial	Action Description	Responsible	Due date	Sign/Date
1.		Issue return authorization - R333	SALES	04.11.26	04/11/29
2.		Send replacement parts C10196	SALES	04.11.26	04/11/29
3.		Open CAR to resolve issue #180	D. Trepanier	05/01/06	05/01/06
Preventive Action Required: NO <input checked="" type="radio"/> YES # _____			Fault Category: ENG. DESIGN		
Section C		Responsible for Verification of CA: D. Trepanier			
Verification of C/A					
No	Verification Method	Sign	Date	Forward to DQA on Completion of Verification	
	Open CAR #80	[Signature]	05/01/06		
QA Purposes only			N/C Closed		Date

Gateway Helicopters

Printed on:

July 06, 2011

Number NCR823	Status Closed	Owner Beckett, Bill	Raised Date 11/26/2004
Source Gateway Helicopters	Standard	Target Date 11/29/2004	
Raised By Person Loader, Jason (508)	Severity	Raised Against (Department or Supplier) Engineering\Design	Fault Category
Audit			
Details Steps are cracked			
Process		Product Service D206-628	
Document			Root Cause Engineering\Design
Closed By Beckett, Bill	Closed Date 1/6/2005	Resolution Scrap	

Target Date 11/29/2004	Owner Beckett, Bill	Closed Date 11/26/2004	Closed By Beckett, Bill
Details 1. Issue return authorization R#3332. Send replacement part C10196			

Number	Owner	Target Date	Completed Date
Details	Response		

Target Date 11/29/2004	Owner Trepanier, Dale (551)	Closed Date 1/6/2005	Closed By Trepanier, Dale (551)
Details Open CAR#180 and spoke with Engineering Design Manager			

Number	Owner	Target Date	Completed Date
Details	Response		

Transnorth

Printed on:

July 06, 2011

Number NCR832	Status Closed	Owner Stow, Daniel Tyson	Raised Date 1/5/2005
Source Transnorth	Standard		Target Date 1/5/2005
Raised By Person Stow, Daniel Tyson	Severity	Raised Against (Department or Supplier) Production\Large Fab	Fault Category
Audit			
Details Steps are cracked at lugs. see R#319			
Process		Product Service D206-628\D206-628-011/-012	
Document			Root Cause Engineering\Design
Closed By Beckett, Bill	Closed Date 1/6/2005	Resolution Rework	

Target Date 1/5/2005	Owner Stow, Daniel Tyson	Closed Date 1/6/2005	Closed By Stow, Daniel Tyson
Details 1. Check remaining D206-628-011/012Note: 2 steps affected-pin holes found at top of lugs. steps to be rework see w/o 221522. Open CAR 180 to resolve issue.			

Number	Owner	Target Date	Completed Date
Details	Response		

Target Date 1/5/2005	Owner Trepanier, Dale (551)	Closed Date 1/6/2005	Closed By Trepanier, Dale (551)
Details open CAR#180 and spoke with Engineering Design Manager			

Number	Owner	Target Date	Completed Date
Details	Response		

